

EasyClear resin 2330

Polyethylene terephthalate

Property	Value (blend)	Test Method
Intrinsic Viscosity (IV)	0.85 – 0.92 dl/g	Solution Viscosity ⁽⁰⁾
Moisture content ⁽¹⁾	max. 0.25 wt. %	Karl Fischer Titration
Chip Size (chips/10g)	600 – 660	Weight

⁽⁰⁾ Internal test method for solution viscosity in Dichloroacetic acid, conversion to IV based on internal empirical correlation.

⁽¹⁾ determined ex works before loading

Typical processing conditions:

Drying @ 160 – 180°C for 4-6 hours with dry air (dew point <-30°C)

Residual moisture content: max 30 ppm

Preforms made of EasyClear resin should be used in its final packaging within 6 months.

Information regarding compliance with regulations is available upon request.

Product Data Sheet Disclaimer

This Product Data Sheet contains selected information about a specific Indorama Ventures Polymers Germany GmbH product, or group of products. THIS PRODUCT DATA SHEET DOES NOT CONTAIN A COMPLETE STATEMENT OF, AND DOES NOT CONSTITUTE A REPRESENTATION, WARRANTY OR GUARANTY WITH REGARD TO, A PRODUCT'S CHARACTERISTICS, USES, QUALITY, MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR THE SUITABILITY, SAFETY, EFFICACY, HAZARDS OR HEALTH EFFECTS OF THE PRODUCT, WHETHER USED SINGULARLY OR IN COMBINATION WITH ANY OTHER PRODUCT, EXCEPT TO THE EXTENT REQUIRED BY RELEVANT LAWS AND REGULATIONS.

Purchasers and users of the product are responsible for determining if the product is suitable for the intended use and that their workers and the general public are advised of any risks resulting from such use. Nothing contained in this Product Data Sheet shall be construed to modify any of the commercial terms pursuant to which the product was sold by Indorama Ventures Polymers Germany GmbH including, but not limited to, terms and conditions addressing each party's respective rights and obligations with regard to warranties, remedies and indemnification.